

Fig. 2 (Prior Art)

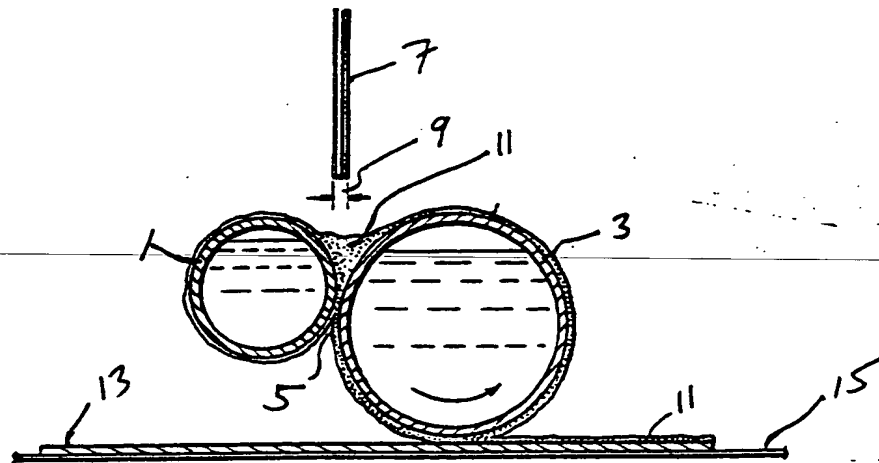
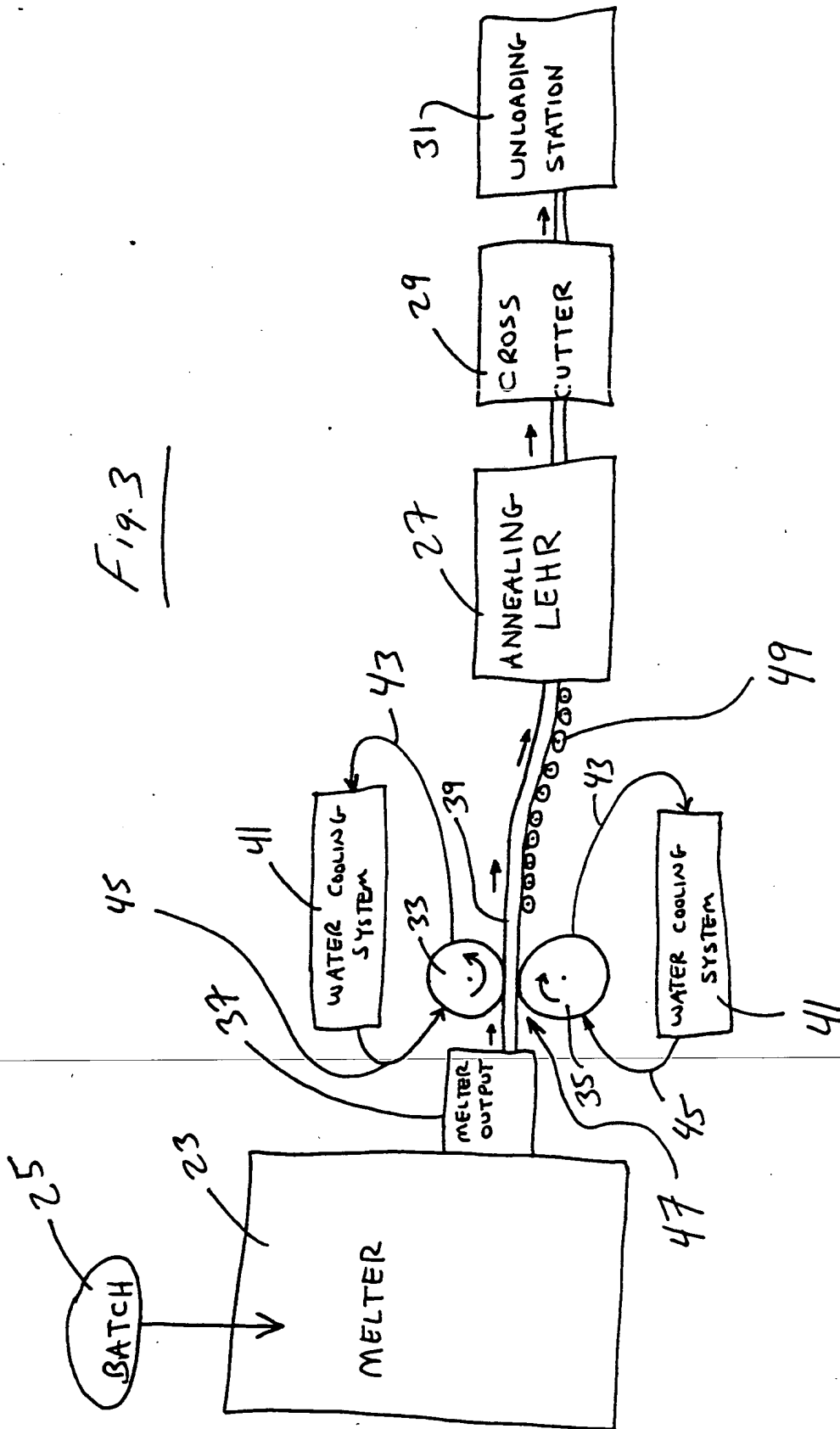


Fig. 3



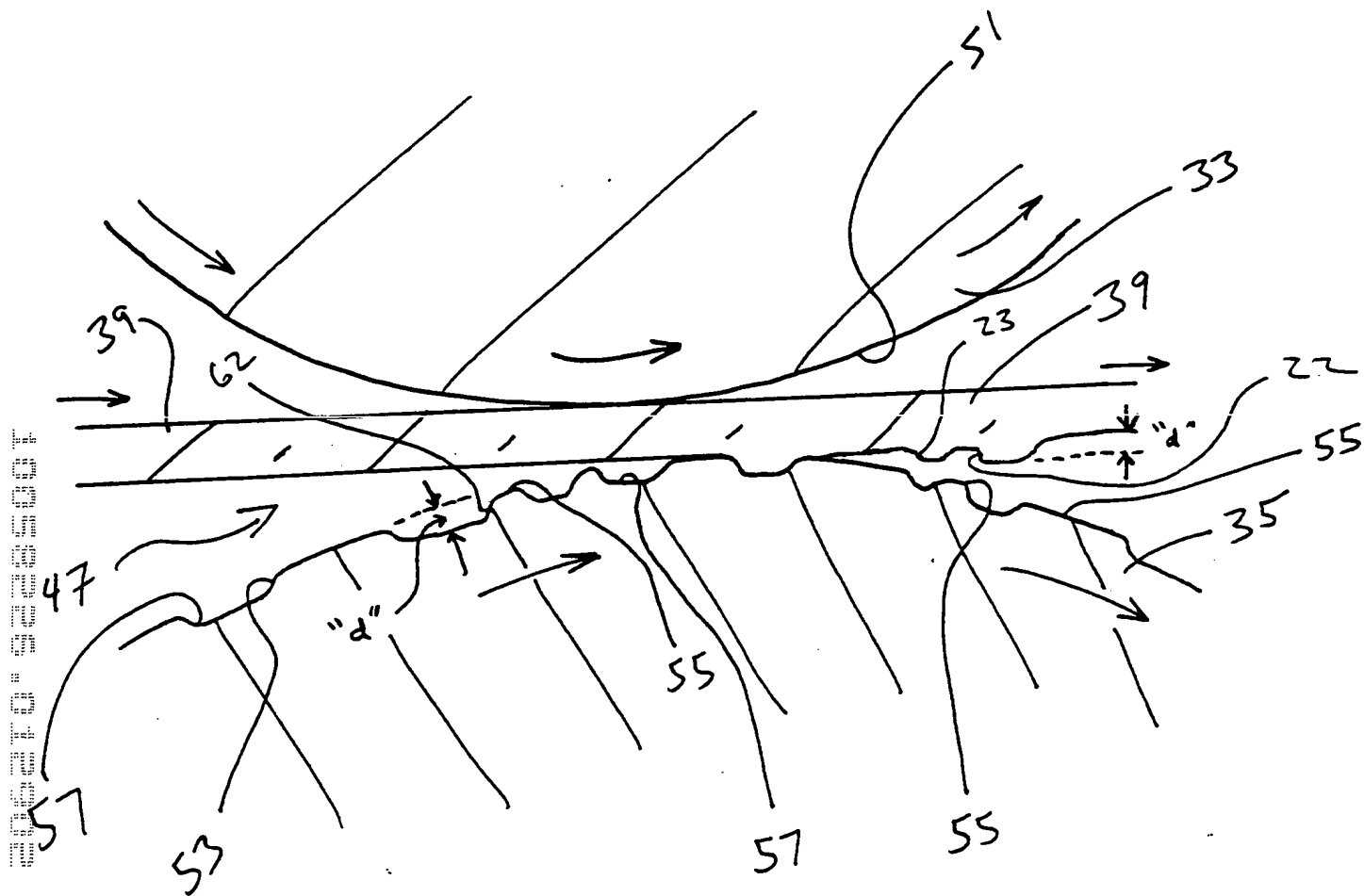


Fig. 4

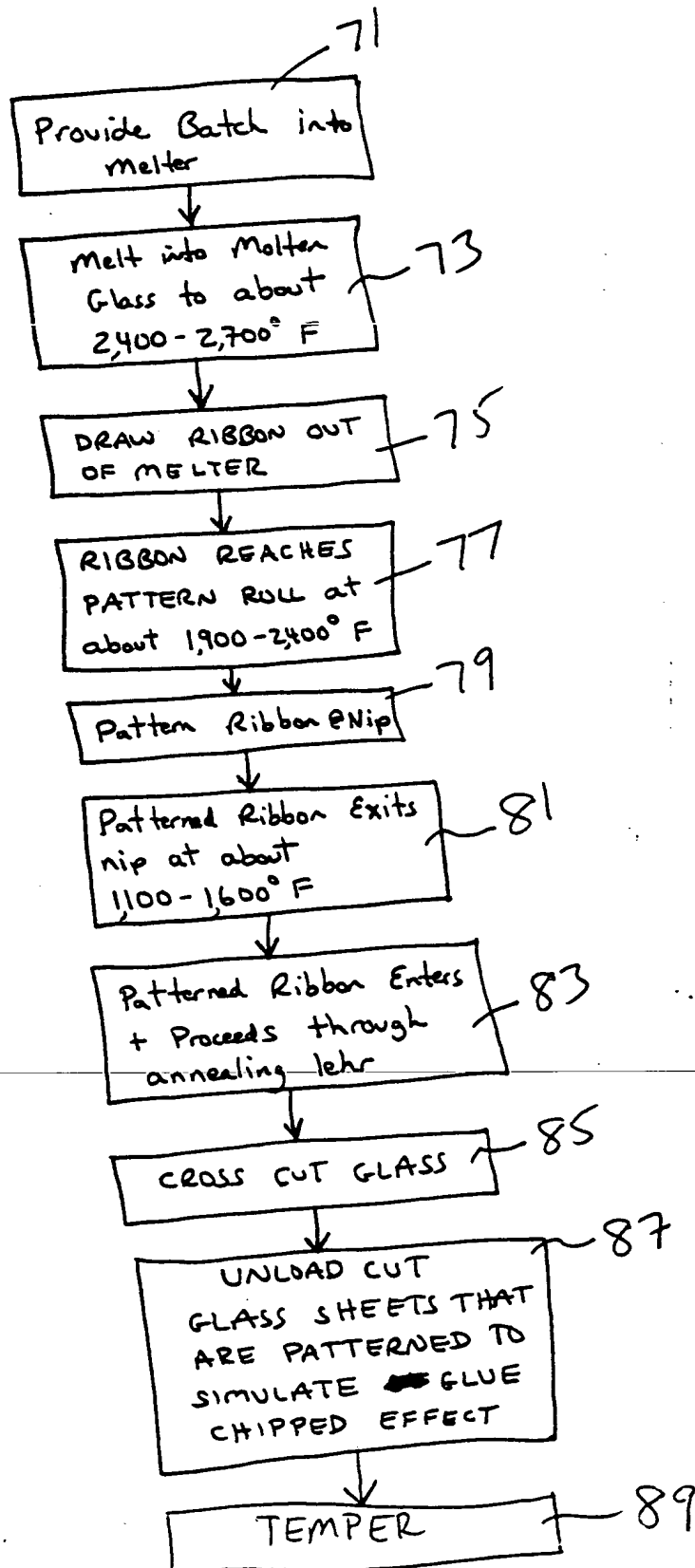


Fig. 5

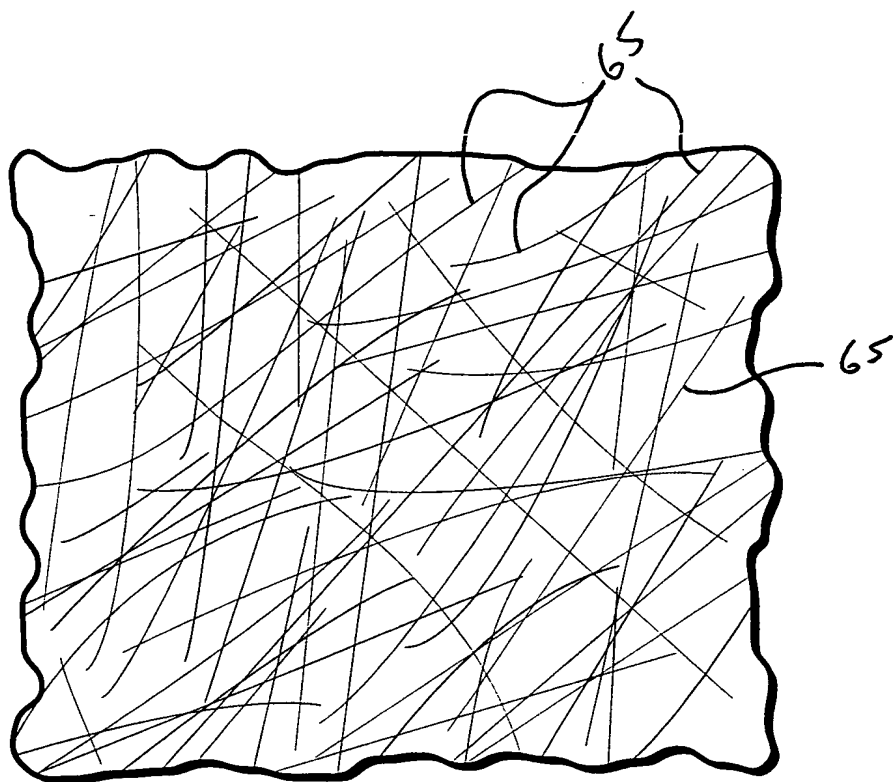


Fig. 6

Provide Batch into
melter

Melt into Molten Glass
to about $2,400-2,700^{\circ}\text{F}$

DRAW RIBBON OUT OF
MELTER

Ribbon reaches pattern roll
at about $1,900-2,400^{\circ}\text{F}$

Pattern Ribbon at nip using
roll(s) to impose antique
pattern to glass

Patterned ribbon exits nip at
about $1,100-1,600^{\circ}\text{F}$

Patterned ribbon enters and
proceeds through annealing lehr

Cross cut glass

Unload cut glass sheets that are
patterned to simulate antique glass

TEMPER

Fig. 7